

# Electro-mechanical Assembly Press UFM 60/330/240

Article No.: 374065

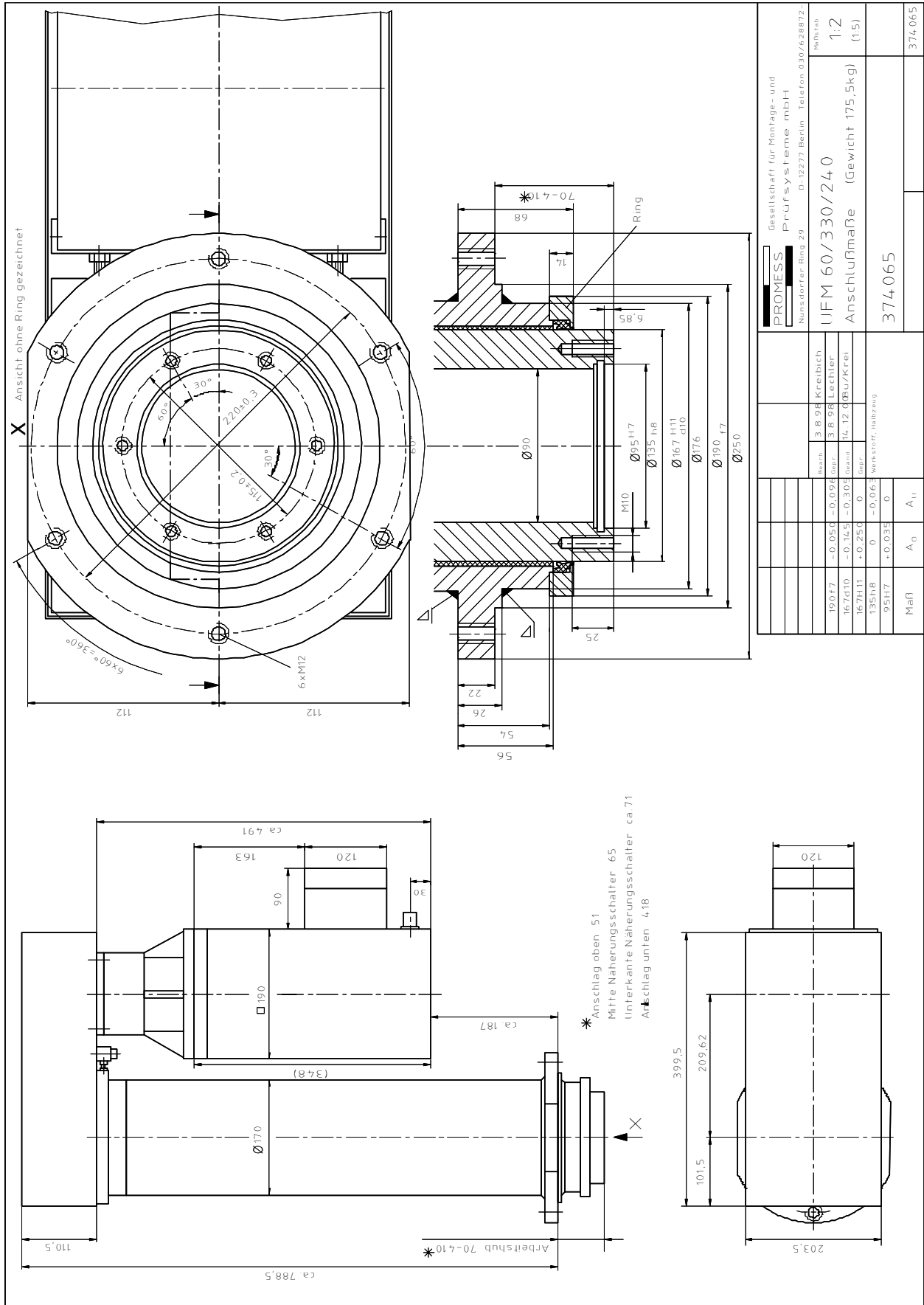


The electro-mechanical assembly presses are designed for heavy duty applications in automatic assembly lines or manual loaded stations. Following components are part of the unit: robust mechanic with AC-servomotor, ball screw or threaded spindle for transfer the rotation into a linear movement, integrated force transducer measuring force directly and control unit.

<b>Main functions</b>	Nominal load	+/- 60kN
	Stroke	330 mm
	Nominal speed	240 mm/s
	Dwell time of nominal load	min. 10 s
	Weight	178,5 kg
	Max. tool weight	50 Kg
<b>Force measuring</b>	Integrated strain gauge	
	Characteristic value	1 mV / V
	Transducer accuracy (dismantled)	0,5%
	System accuracy	< 1,5%
	Resolution	12 Bit
	Smallest measuring step	16,11 N
	Amplifier / W*H*D	Al-diecast housing / 150*64*36 mm
	Output signal	+/- 10 VDC
	Protection class	IP 54
<b>Distance measuring</b>	Resolver	
	Resolution	0,06 µm
	Repeatability of positioning	< 0,01 mm
<b>Drive</b>	All-digital pulse-inverter with steady intermediate voltage	
	Type / W*H*D	SP2403 / (155*389*260 mm)
	Nominal unit capacity	11 kW
	Mains voltage	3 AC 380 V - 480 V, +/-10 %, 48-65 Hz
	Cable cross sectional – area Input / Output	6 / 6 mm <sup>2</sup>
	Protection class	IP 20
	Weight	7 kG
	Recommended protection	IEC gG / 32 A
	Temperature range	- 10 ... + 50 °C
	Thermal power loss	320 W
<b>Additional Inputs</b>	1x Analog / 1x Incremental	11 Bit / Encoder (max. 410 kHz)
<b>Interface PC</b>		Ethernet / RS 485
<b>PLC Interface (24 VDC)</b>	Standard (Optional Link module)	3 I / 4 O (12 I / 12 O)
<b>PLC fieldbus interface</b>	Optional	Profibus, CANOpen, Interbus, DeviceNet

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